

Work Order ID 144823***144823***

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Monday, June 13, 2016 9:00:54 AM

Item ID: D4272-012 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Assembly, Heavy Duty Lid, RH
Start Date: 5/24/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 6/15/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: MUF Date: 16-6-13 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4272	D								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	1.73							
Hand Finishing	TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2								
	RIVET PLACARD AS PER DWG ON SHEET 2								
	ASSEMBLE USING BASE D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540								

DAS
43
9-89

JUN 13 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								

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Accept

N900040100

Setup Start *NS1*

NS2

Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 6/15/2016 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID

Tool #	Plan Code
--------	-----------

**Accept
Qty**

Reject
Qty

Reject Number

**Insp.
Stamp**

130

Identify as per dwg & Stock Location:_____

0.00

130

0.01

Packaging

Memo

Packaging

PPF 1414821

Sträß
Köln 14

140

QC21- Final Inspection - Work Order Release

0.00

140

0.10

QC

Memo

Quality Control

ms

JUN 14 2016

mf
16-6-12

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
								Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER : _____						
Misidentified ☐	☐	Past Due ☐							

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

97447A010		Purchased	No				Each	180.0000		4			DAS 6 9-89
97447A010									**				
Blind Rivet													

Location Loc Qty Loc Code

ST589 180
m131311 180

D4307-250		Manufactured	No				Each	8.0000		1			DAS 6 9-89
D4307-250									**				
Placard, Max Load													

Location Loc Qty Loc Code

ST091 8
131263 2
143815 6

AN3-16A		Purchased	No			100	Each	82.0000	2	2			DAS 6 9-89
AN3-16A									**				
Bolt													

Location Loc Qty Loc Code

GA 45
117441 45
ST348 37
M133790 37

D3914-041		Manufactured	No			100	Each	0.0000	1	1			
D3914-041									**				
Long Basket Lid Assembly (350)													

D4273-042		Manufactured	No			100	Each	0.0000	1	1			
D4273-042									**				
Basket Base Assembly, RH													

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B141825
B75294 MF 16-6-10

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D2530 Manufactured No

100 Each

8.0000

1 1

D2530

Handle Weldment

**

14/23/

D46
6
8-89

Location

Loc Qty

Loc Code

ST379

8

132392

8

D2535 Manufactured No

100 Each

61.0000

2 2

D2535

Spring

**

D46
6
8-89

Location

Loc Qty

Loc Code

ST008

36

139657

36

ST012a

25

143808

25

D2537 Manufactured No

100 Each

14.0000

2 2

D2537

Bushing

**

14/583

D46
6
8-89

Location

Loc Qty

Loc Code

ST008

14

141054

14

D2690-6 Manufactured No

100 Each

7.0000

2 2

D2690-6

Lanyard

**

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Location

Loc Qty

Loc Code

ST012a

7

142876

7

86926

mf

already installed on base
mf
16-6-10

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Work Order ID: 144823

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Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D2931

Manufactured No

100 Each

1,593.000

2 2

D2931

Bumper

**

Location

Loc Qty

Loc Code

ST013

70

86435

70

ST025A

1523

86435

1523

B46064

already installed
MF 16-6-10

D3912-041

Manufactured No

100 Each

1.0000

1 1

D3912-041

Eyebolt Receiver Assy

**

Location

Loc Qty

Loc Code

ST057

1

139441

1

B386564

already uninstalled
on base
MF 16-6-10

D3917-3

Manufactured No

100 Each

77.0000

6 6

D3917-3

Washer

**

Location

Loc Qty

Loc Code

ST058

77

141536

77

144664

DAS
6
9-89

D3953-3

Manufactured No

100 Each

33.0000

2 2

D3953-3

Gas Spring Stud, Lid

**

Location

Loc Qty

Loc Code

ST062

33

141606

33

144775

DAS
6
9-89

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Work Order ID: 144823

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Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each

34.0000

D3953-7

Spring Spacer

Location

Loc Qty

Loc Code

ST062

34

138972

34

D3953-9 Manufactured No

100 Each

31.0000

D3953-9

Gas Spring Washer

Location

Loc Qty

Loc Code

ST062

31

141591

31

D3953-17 Manufactured No

100 Each

39.0000

D3953-17

Gas Spring Spacer

Location

Loc Qty

Loc Code

ST062

39

141477

21

142705

18

D3953-19 Manufactured No

100 Each

30.0000

D3953-19

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST062

30

138913

30

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

2 2
**

141665

DAS
6
9-89

85789 x1 mtf

16-6-10
assembled on
base

2 2
**

147022

6
9-89

2 2
**

145690

DAS
6
9-89

85787 x1 mtf

16-6-89
assembled on
base
mtf

1 1
**

DAS
6
9-89

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D3953-21 Manufactured No

100 Each

22.0000

1 1

DAS

D3953-21

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST063

22

139553

4

141546

18

D3969-3 Manufactured No

100 Each

15.0000

1 1

D3969-3

Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST365

15

140555

5

141701

10

D4021-5 Manufactured No

100 Each

40.0000

1 1

D4021-5

Blanking Plate

Location

Loc Qty

Loc Code

ST071

40

137592

5

142656

34

177489bk

1

**

**

**

1x 85 718 mf assemble on base
16-6-10

143820

1x 8942 mf 16-6-10 already on base

1x 85891 mf 16-6-10 already on base

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

D4150-041

Manufactured No

100

Each

15.0000

1 1

D4150-041

Attachment Arm Assembly

Location

Loc Qty

Loc Code

ST087

4

142612

4

ST090A

11

143343

4

143344

4

143345

3

1 x 85791

MF
16-6-10
assembled on
base
already

D4151-041

Manufactured No

100

Each

14.0000

1 1

D4151-041

Basket Fwd Hardpoint Assembly, Lower

Location

Loc Qty

Loc Code

ST087

6

143337

3

143338

3

ST090A

8

143335

4

143336

4

1 x 85792

MF
16-6-10
assembled
on
base
already

D4151-043

Manufactured No

100

Each

11.0000

1 1

D4151-043

Basket Fwd Hardpoint Assembly, Upper

Location

Loc Qty

Loc Code

ST088

5

143356

1

143357

4

ST090A

6

143358

4

143360

2

1 x 85795

MF
16-6-10
assembled
on
base
already

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No 100 Each 228.0000 3 3

AN3-10A

Bolt

Location	Loc Qty	Loc Code
GA	1	
m132763	1	
over003	100	
m134249	100	
ST349	127	
m133992	27	
m134573	100	

120873 MF 16-6-10
already installed on base

AN3-14A Purchased No 100 Each 93.0000 4 4

AN3-14A

Bolt

Location	Loc Qty	Loc Code
over003	80	
m133992	50	
m134360	30	
ST349	13	
m134167	13	

122141 x 2 MF 16-6-10
already installed on base

AN4-12 Purchased No 100 Each 81.0000 3 3

AN4-12

Bolt

Location	Loc Qty	Loc Code
ST344	81	
m133988	41	
m134370	40	

134370

DAS
6
9-89

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

AN4-13A

Purchased

No

100

Each

191.0000

6

6

AN4-13A

Bolt

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

37

m134167

37

ST344

134

m134260

9

m134497

125

122063 MF 16-6-10
already
assembled
on
base

AN4C15

Purchased

No

100

Each

47.0000

1

1

AN4C15

Bolt

Location

Loc Qty

Loc Code

over003

32

M1134567

20

M134257

12

ST343

15

M133694

15

121146 MF 16-6-10
already
assembled
on
base

AN5-17A

Purchased

No

100

Each

133.0000

4

4

AN5-17A

Bolt

Location

Loc Qty

Loc Code

GA

33

117872

33

over003

75

m134606

75

ST337

25

m134055

25

MF
already
assembled

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

AN310-4

Purchased No

100

Each

100.0000

3

3

AN310-4

Nut

Location

Loc Qty

Loc Code

GA

25

M127815

25

OVER007

50

M134180

50

ST331

25

M133990

25

AN310C4

Purchased No

100

Each

77.0000

3

AN310C4

Nut

Location

Loc Qty

Loc Code

OVER007

30

M134370

30

ST331

47

M133990

47

MS20600-AD4W3

Purchased No

100

Each

398.0000

2

MS20600-AD4W3

Cherry Rivets

Location

Loc Qty

Loc Code

GA

160

m129795

160

ST308

154

m133316

24

m134167

130

WA003

84

m130018

84

2x 12257 MF 16-6-10

2 5/16

2x 12257 already installed on basket base MF 16-6-10

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

1,522.000

9

9

MS21042I 3

Nut

Location

Loc Qty

Loc Code

FP001

100

m133790

100

GA

782

m133790

3

m134360

779

ST303

640

m134039

12

m134360

628

5 x 121144

MF
16-6-10
assembled
on
base

MS21042L4

Purchased

No

100

Each

1,677.000

6

6

MS21042I 4

Locknut

Location

Loc Qty

Loc Code

GA

288

m133769

288

ST303

1292

m134055

1

m134509

291

m134606

1000

ST305

97

m130922

97

121444

MF
16-6-10
assembled
on
base

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased No

100 Each 451.0000 4 4

MS21042L5

Nut

**

all 10/6/13

Location

Loc Qty

Loc Code

GA	115
m127813	115
OVER007	100
m134509	100
ST303	236
m134055	11
m134567	225

M 134676

44

MS24665-151

Purchased No

100 Each 161.0000 4 4

MS24665-151

Cotter Pin

**

N
A
MF

16-6-14

Location

Loc Qty

Loc Code

GA	64
m128401	64
ST289	97
m134294	97

2

134738

MS24665-300

Purchased No

100 Each 41.0000 2 2

MS24665-300

COTTER PIN

**

Location

Loc Qty

Loc Code

GA	30
118234	30
ST288	11
M128812	11

1x 118234

MF
16-6-10
already used
on base

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Work Order ID: 144823

144823

Parent Item: D4272-012

D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

100

Each

1,439.000

2

2

NAS1149DN832J

Washer

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST265

1355

M134180

1355

NAS1149F0332P

Purchased

No

100

Each

1,715.000

14

14

NAS1149F0332P

Washer

Location

Loc Qty

Loc Code

GA

312

m133709

312

ST262

1403

m134257

1403

NAS1149C0432R

Purchased

No

100

Each

1,165.000

2

2

NAS1149C0432R

WASHER

Location

Loc Qty

Loc Code

GA

444

m125807

428

m133790

16

ST266

721

m134073

721

120422

already
installed on box
MF
16-6-16

134676

DAS
6
9-89

DAS
6
9-89

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Parent Item: D4272-012

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Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

NAS1149F0432P

WASHER

Location

Loc Qty

Loc Code

ST260a

1000

M134502

1000

ST262

345

M133990

345

st268

121

M132677

121

NAS1149C0463R

Purchased

No

NAS1149C0463R

Washer

Location

Loc Qty

Loc Code

FP001

70

m127306

70

ST260a

200

m134167

200

ST266

70

m133077

70

NAS1149F0563P

Purchased

No

NAS1149F0563P

Washer

Location

Loc Qty

Loc Code

ST261

106

m133515

106

1,466.000

18

18

**

340.0000

3

3

**

106.0000

4

4

**

MF
16-6-14

MF
16-6-14

MF
16/06/13

Picklist Print

April 25, 2016 2:20:39 PM

Page 14

Work Order ID: 144823

Parent Item: D4272-012

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

144823

D4272-012

Start Date: 5/24/2016

Required Date: 6/15/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4L

Purchased No

100 Each

337.0000

2

2

***NAS1515H4I ***

Washer

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST260

315

m132767

15

m133483

200

m134376

100

N
A *MF* *16-6-10*

MS17984-C413

Purchased No

100 Each

43.0000

2

2

MS17984-C413

Quick Release Pin

Location

Loc Qty

Loc Code

over005

30

m134052

10

m134528

10

m13462710

10

ST315

13

m133686

13

122452 *MF* *16-6-10*
assembled
on base
already

April 25, 2016 2:20:39 PM

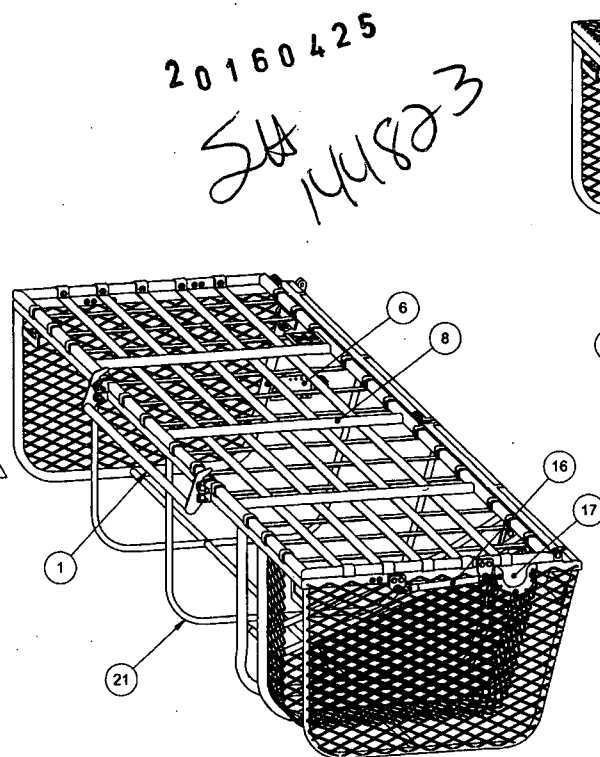
Shop Packet Print

Page 14

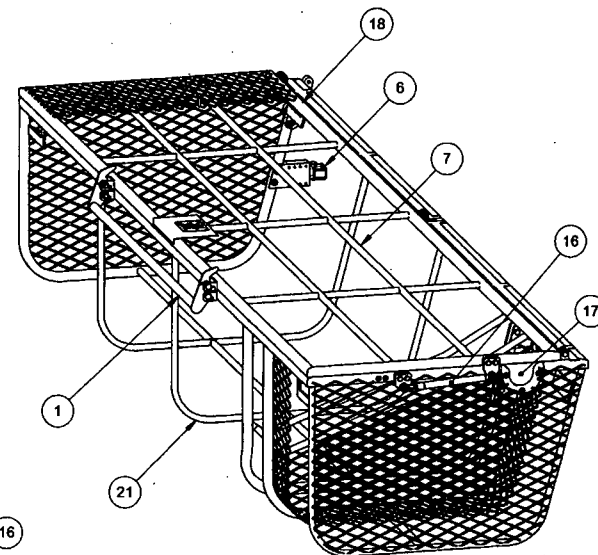
ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2690-6	LANYARD
5	2	2	2	2	D2831	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1	1	1	D3914-041	BASKET LID ASSY
8	1	1	1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-9	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1	1	1	1	D4273-041	BASKET BASE ASSY, LH
22	1	1	1	1	D4273-042	BASKET BASE ASSY, RH
23	1	1	1	1	D4307-250	PLACARD, MAX LOAD
24	1	1	1	1	D4307-265	PLACARD, MAX LOAD
25	3	3	3	3	AN3-10A	BOLT
26	4	4	4	4	AN3-14A	BOLT
27	2	2	2	2	AN3-16A	BOLT
28	2	2	2	2	AN3-20A	BOLT
29	3	3	3	3	AN4-12	BOLT
30	6	6	6	6	AN4-13A	BOLT
31	1	1	1	1	AN4C15	BOLT
32	4	4	4	4	AN5-17A	BOLT
33	2	2	2	2	AN5-21A	BOLT
34	3	3	3	3	AN310-4	NUT, CASTELLATED
35	3	3	3	3	AN310C4	NUT, CASTELLATED
36	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
37	2	2	2	2	MS20600AD4W3	RIVET
38	9	9	9	9	MS21042L3	NUT
39	6	6	6	6	MS21042L4	NUT
40	4	4	4	4	MS21042L5	NUT
41	4	4	4	4	MS24685-151	COTTER PIN
42	2	2	2	2	MS24685-300	COTTER PIN
43	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN980JD8)
44	14	14	14	14	NAS1149F0332P	WASHER
45	2	2	2	2	NAS1149C0432R	WASHER
46	18	18	18	18	NAS1149F0432P	WASHER
47	3	3	3	3	NAS1149C0463R	WASHER
48	4	4	4	4	NAS1149F0563P	WASHER
50	4	4	4	4	97447A010	BLIND RIVET, PAN HEAD

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

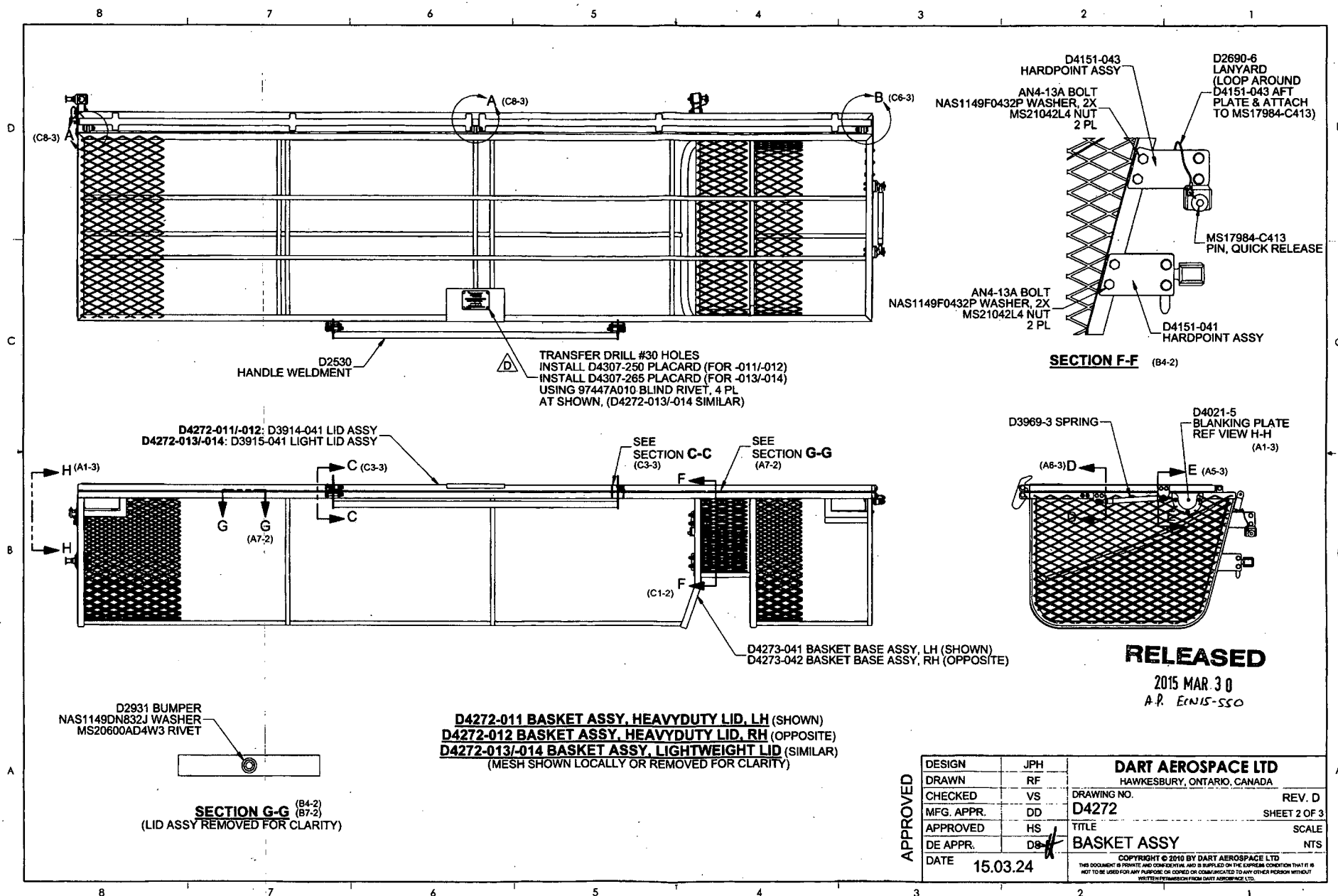


D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

RELEASED

2015 MAR 30
A.R. ENIS-SSO

D	ADDED D4307-250/-265 & 97447A010 (ZN C6-1, A6-1, C5-2)	RF	15.03.24
C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 1 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



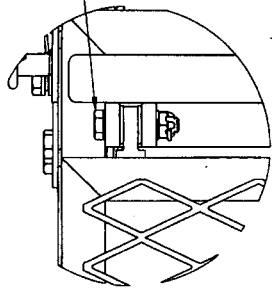
RELEASED

2015 MAR 30
A.P. ENIS-SSO

APPROVED

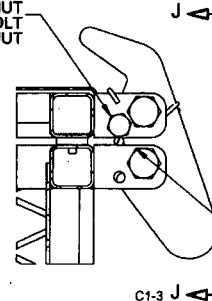
DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 2 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	D8	BASKET ASSY	NTS
DATE	15.03.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



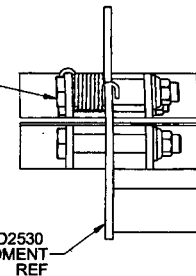
DETAIL A (D8-2)
(D6-2)

D4272-011/-012: AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014: AN3-20A BOLT
MS21042L3 NUT



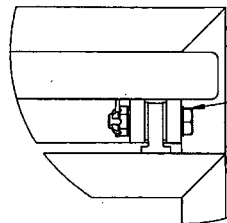
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT
D4272-013/-014: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT



VIEW J-J C3-3

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



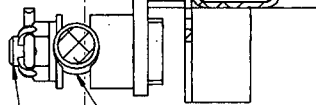
DETAIL B (D3-2)

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION D-D (B2-2)

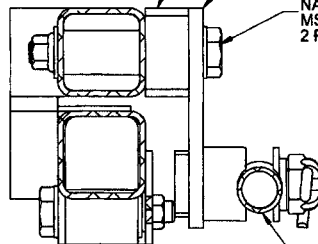
D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL
D4021-5
BLANKING PLATE
REF
MS17984-C413
PIN, QUICK RELEASE

D4150-041
ARM ASSY

D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER
D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF
NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

RELEASED

2015 MAR 30
A.P. ECU 15-550

VIEW H-H (B8-2)

APPROVED

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. D
MFG. APPR.	DD	D4272	SHEET 3 OF 3
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BASKET ASSY	NTS
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